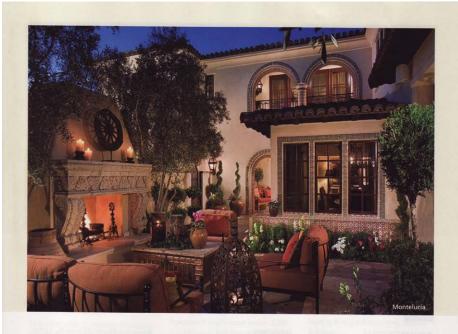
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## PARADISE VALLEY

One of the nation's 50 wealthiest zip codes, Paradise Valley has it all—amazing views, proximity and privacy. Here, desert landscaping complements diverse bome styles. Per its mission statement dating back to 1961, the town prides itself on maintaining a "residential community in a quiet and country-like setting with little government intervention."

## THE VILLAS AT INTERCONTINENTAL MONTELUCIA RESORT AND SPA

Starting from the low \$2 millions

The Villas at Intercontinental Montelucia Resort and Spa was recently awarded two Gold Nugget Awards of Merit by the Pacific Coast Builders Conference. And we can see why. Inspired by Spain's Andalusia region, this resort-style community below Camelback Mountain blends timeless charm with modern comforts. The Spanish-style villas offer three distinct floor plans (ranging from 3,800 to 4,700 square feet) and six different exterior options. Best of all, Montelucia residents have unlimited access to the

resort's A-list amenities like a state-ofthe-art gym, a full-service spa, a swimming pool, 24-hour concierge service and gournet dining.

Bonus: With resort-style living, you'll feel as if you're always on vacay.
602.956.9400, www.montelucia.com.

## THE RITZ-CARLTON, PARADISE VALLEY Starting at \$2 million

If approved by Paradise Valley voters on Nov. 4, The Ritz-Carlton, Paradise Valley will bring both a resort and a master-planned residential community to town. The 110-acre, \$1.5 billion project (expected to be complete by 2010) will include a luxurious 225-room hotel in addition to villas, estate homes and one-acre estate homesites. Through The Ritz-Carlton Residence Program, homeowners will enjoy access to all the amenities offered on the hotel property, including private chef services, daily housekeeping and a day spa. After all, you live there.

Bonus: Also planned is an adjacent mixed-use component that will house upscale retail and restaurants as well as an Ian Schrager hotel, Edition.

866.779.7489, www.repvluxury.com.